



Dart Aerospace Ltd.
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Canada

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D5705-041
Job Sheet 195578



Part No: D5705-041

Job Qty: 6 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 7/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5705 REV.A IPP REV:A 19.01.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	7/15/19	7/15/19	0.00	2.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	7/15/19	7/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	6 pcs	7/15/19	7/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S196311



Part: D5705 - 041

Job No: 195578

Serial No/Batch: S196311

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/08/19

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC 57370
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAC
					Packaging 3 - 36 - B4B	21
130 QC 21 - SA	6 pcs	7/15/19	0.00 0.00		QC 21 - SA - 21	2-09
					QC 21 - SA - 70	

Part Op 100 - 1- ASSEMBLE AS PER DWG. 2- USE ANTI-SEIZE COMPOUND ON THREAD AND TORQUE NUT AS PER
 Descriptions: NOTE 10 3- HAND TIGHT JAM NUT AS PER DWG NOTE 8
 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	6 Ea (1 ea)	100-Small Fab - 1	5147510
D2690-6	Lanyard	6 pcs (1 ea)	100-Small Fab - 1	5187668
D5705-043	Strut Weldment	6 pcs (1 ea)	100-Small Fab - 1	5194719
D5707-1	Ball Rod End	12 pcs (2 ea)	100-Small Fab - 1	5185599
D5722-1	L-Handle Push-Button QR Pin	6 pcs (1 ea)	100-Small Fab - 1	5195933
MS21043-3	Nut	6 Ea (1 ea)	100-Small Fab - 1	5181801
MS21919-WDG8	Clamp	6 Ea (1 ea)	100-Small Fab - 1	5124662
NAS1149C0332R	Washer (AN960C10L)	12 Ea (2 ea)	100-Small Fab - 1	5193136
NAS509-4C	Nut	12 Ea (2 ea)	100-Small Fab - 1	5142197

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C3A	6	336	0
	D2690-6	6	50	0
	D5705-043	6	6	0
	D5707-1	12	13	0
	D5722-1	6	11	0
	MS21043-3	6	1,018	0
	MS21919-WDG8	6	139	0
	NAS1149C0332R	12	4,682	0
	NAS509-4C	12	33	0

Part Specifications

Specifications could not be found.

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